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D5203-045
Job Sheet 187338



Part No: D5203-045

Job Qty: 4 ea

Part Name: Strut Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/30/18

Job Tracking No:

Due Date: 12/17/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG D5203 REV.C IPP REV:A 15.01.08 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Large Fab-3		15L
110	Large Fab	4 pcs	12/17/18	12/17/18	0.00	3.85	Large Fab 1		15L
120	QC	4 pcs	12/17/18	12/17/18	0.00	0.00	QC9		2
130	QC	4 pcs	12/17/18	12/17/18	0.00	0.00	QC5		2 DAS
140	Small Fab	4 pcs	12/17/18	12/17/18	0.00	0.92	Small Fab-8		58 DAS
150	QC	4 pcs	12/17/18	12/17/18	0.00	0.00	QC5		9-89 63
160	Packaging	4 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-2	ST370	9-89
170	QC21-SA	4 Ea	12/17/18	12/17/18	0.00	0.00	QC21		21 JAN 08 2019

Part Op 110 - Weld stud to strut as per dwg GRIND WELD FLUSH

Descriptions: 140 - Assemble nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread. A/R ANTI-SEIZE

BATCH: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4794-3	Stud	8 Ea (2 ea)	90-Start up Operation	5059007
D5203-1	Strut	4 Ea (1 ea)	90-Start up Operation	5046852
AN665-34R	Clevis	8 Ea (2 ea)	140-Small Fab	5095247
NAS509-4C	Nut	8 Ea (2 ea)	140-Small Fab	5134695 5104027

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4794-3	8	16	0
	D5203-1	4	4	0
140-Small Fab	AN665-34R	8	50	0
	NAS509-4C	8	13	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 01/03/19			Completed By		
			Lead hand / Supervisor		
			QC./ QA Coordinator		
Root Cause Of _____ Manufacturing _____ Equip/Tool _____ Handling/Press _____ Product Improvement _____ Process Improvement _____ Human Factors ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		